

# AC6S35HM

## STANDARD MATERIALS AND CONSTRUCTION

FRAME: .081" thk. (nominal) extruded aluminum, 6063-T52/T6 alloy.

Channel type.

BLADES: Stationary blades are made from .081" thk. (nominal)

extruded aluminum 6063-T52/T6 alloy. Adjustable blades are made from .125" thk. (nominal) extruded aluminum 6063-T52/T6 alloy. Blades are approximately  $4\frac{1}{2}$ " on

centers

LOUVER FACE: Full width sill with head and blades contained within jambs.

SHAFT: .50" dia. aluminum "Pin-Lock" rod.

BEARINGS: Celcon bearing material so that there will be no metal to

metal friction.

LINKAGE: Extruded aluminum, concealed in the channel out of

the airstream. The pivots, which rotate in Celcon bearings, are .50" dia. plated and machined steel. The 5/16" dia. aluminum linkage rod is locked to the pivot by

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a 1/4 - 20 set screw with epoxy locking patch.

SEALS: Extruded silicone rubber seals at blade edge. Foam on

bottom blade. Stainless steel at jambs.

**SCREEN:** (When indicated, in a removable frame)

½" flattened aluminum, .051" thk.,

-or- Insect screen <sup>18</sup>/<sub>6</sub> aluminum mesh, .011" dia., -or- ½" sq. mesh intermediate double crimped

aluminum wire, .063" dia.

FINISH: Mill.

ACTUATOR: 120 VAC, spring return normally closed.

133 in-lbs. torque.

## **OPTIONS**

Finishes - Enamels, Epoxies, etc.

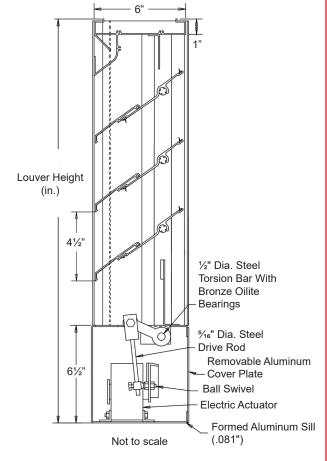
Other screens available.

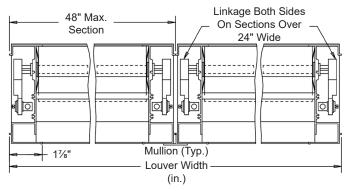
### NOTES

- 1. Nominal deductions will be made to the opening size given.
- 2. Approximate shipping weight is 5.0 lbs./sq.ft.

## **LOUVER SIZES**

Min Panel	Max Single Panel
12"W x 19"H	48"W x 96"H





In the interest of product development, Airline Louvers reserves the right to make changes without notice.

Item #	Qty	Width	Height	Width	Height	Mullion	Type	Location		TOWAL 18
		Openir	ng Size	Louve	r Size	Mullion	Screens			<u>Union Made</u>
Arch. / Eng. :						EDR:		ECN:	Job:	
Contractor:										
Pr	oject:					Date:		DWN:	DWG:	